PHYSICOCHEMICAL ANALYSIS OF BREAD SOLD IN MUBI TOWN OF ADAMAWA STATE.

¹Musa, Y. ¹Alexander, P. ²Barminas, J. T. ¹Ezekiel, W. T. and ¹Magilli S. ¹Department of Chemistry, Adamawa State University Mubi, Adamawa State. Nigeria ²Department of Chemistry, Modibbo Adama University of Technology, Yola, Adamawa State. Nigeria <u>ymusa48@yahoo.com</u> +2347033321798, +2347053028889

ABSTRACT

This study deals with only the physicochemical analysis of bread sold in Mubi Town of Adamawa State. Ten Bread samples from Mubi-Town, five each from Mubi-North and Mubi-South local Government Areas of Adamawa State were analysed. The ten bread samples were analysed for their physicochemical parameters. The physical parameters, viz: colour, taste and texture were determined using sense organs, moisture (hot air oven method), ash content (direct method), density and specific gravity were determined using standard method while the odour was determined by moderate heating on a hot plate. Sodium and potassium was determined using flame photometer, nitrogen as crude protein by Kjeldahl method and potassium bromate by the qualitative method. The samples were all white in colour, all had sweet taste and aroma, the texture was soft and consistence and some, soft and crumbly. The pH, density, moisture, ash and organic matter ranged from 5.35 ± 0.3 to 5.90 ± 0.5 , 0.39 ± 0.32 to 0.68 ± 0.4 g/cm³, 29.11 ± 4 to $34.56 \pm 9\%$, 1.93 ± 0.3 to $2.73 \pm 0.9\%$ and $97.23 \pm 0.9\%$ to $98.07 \pm 0.3\%$ respectively. Potassium, sodium and crude protein ranged from 15.00 ± 4.1 to $25.00 \pm 7.1\%$, 3.05 ± 1.4 to $4.88 \pm 0.8\%$ and 10.96 ± 0.6 to $14.00 \pm 0.9\%$ respectively. This shows that, sodium potassium and crude protein were present in the bread samples with potassium and crude protein being dominant among the parameters studied. The study also revealed that, potassium bromate is present in five bread samples.

KEYWORDS: Bread, Flour, Physicochemical Parameters, Potassium Bromate,

INTRODUCTION

Breads are group of staple food that is prepared by baking dough, consisting of flour and water. It may be leavened or unleavened. Salt, fat and leavening agent such as yeast are common ingredients, though bread may contain other ingredients such as milk, eggs, sugar, spices, etc.

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It is one of the oldest prepared foods dating back to Neolithic era (Harold, 2004). The bread produced were probably cooked version of grain made from ground cereal and water, and may have been developed by accidental cooking or deliberate experimentation with water, grain and flour (Harold, 2004).

Bread being a staple food has a wide acceptance and perception by consumers in the world particularly in Mubi-North and South Local government Area of Adamawa State (Andrawus, 2005).

In general, bread is made from flour, water, salt and yeast. It

has a honeycomb structure and may be regarded as solid foam, which has pockets of carbon distributed dioxide uniformly throughout its bulk structure. Sugars naturally present in flour and maltose made available by the action of amylase are hydrolysed to glucose and this is fermented by enzymes present in yeast. Alcohol and carbon dioxide are produced and the later (i.e. carbon dioxide) aerates the dough (Fox and Cameron, 1982). The reaction for the fermentation process is given below:

$$(C_{6}H_{10}O_{5})_{n} \xrightarrow{\text{Amylase}} C_{12}H_{22}O_{11} \xrightarrow{\text{Maltase}} C_{6}H_{12}O_{6} \xrightarrow{\text{Zymase}} C_{2}H_{5}OH + CO_{2}.$$
Starc Flour Maltose

Flour as the major source of bread is the single most important basic ingredient in bread making. Breads are obtained from wheat (the grain most commonly used), rye, barley, corn, rice, soybeans, potatoes, and cassava. The various types of wheat flour used in bread making include: whole meal, white flour, wheat grain, and brown bread

(file://\\scafé\hareddocs\breadmSN Encarta.htm).

Cassava flour being a multipurpose product is commonly used as a modern ingredients

compared with wheat in baking industry (Akoroda and Ekanayake, 1998). In Nigeria, 10%

of cassava flour is blended with wheat flour to produce composite flour bread and confectionary baking, thus, there is a high demand for cassava flour (Umahi, 2007). However, not all processed cassava flour in the market is acceptable because of the high quality standards set by the regulatory agencies. Bread forms the main part of the average person's diet centuries for (Moorshead, 2008). As a staple rich complex carbohydrate, bread can increase stamina, fight fatigue, boost energy and performance (http://www.fabflour.co.uk/content s/nutrientscarbohydrate.html).

Bread is also important as it provides digestible carbohydrate, dietary fibre, essential fatty acids, minerals and vitamins. Hence, bread is important as the key source of nutrient in our daily diet (Fox and Cameron, 1982). Enriched bread provides important amount of protein, starch, iron and vitamin B-niacin, riboflavin and thiamine (Anderson *et al.*, 2001).

Whole wheat bread provides almost all the natural vitamins and minerals of wheat including; niacin, riboflavin and thiamine, vitamin E, iron and calcium (Anderson *et al.*, 2001).

Cassava flour also supplies 70% of daily calories intake of peoples' diet in Nigeria and many other African Countries (Umahi, 2007). However, cassava flour is low in protein, vitamins, fats and minerals (Akoroda and Teri, 1999). Despite the high production and consumption of bread in Mubi town, the quality of these breads is questionable. Therefore, this study would help to reveal the quality and nutritional value of the bread consumed in these areas. Hence, this study is aimed to determine the physiochemical parameters of bread consumed in Mubi Town of Mubi-North and Mubi-South Local Government Areas of Adamawa State.

MATERIALS AND METHODS

The bread samples studied were collected through purchase from Mubi-Town of Mubi-North and Mubi-South Local Government Areas of Adamawa State in the month of June and July 2012, three consecutive times at two weeks interval. Ten bread samples were analysed, five each from Mubi-North and Mubi-South respectively. Random sampling technique was adopted.

Sample preparation

Bread samples were prepared by drying it in an oven at 105±1°C to constant weight and allowed to cool. After cooling, the samples were ground to a smooth powder using pestle and mortar then sieved using 400µm mesh sieve. Samples of the dried powdery bread were reduced in size by a process known as conning and quartering method (Kirk and Sawyer, 1991).

Determination of the Physicochemical Parameters.

The physical parameters such as colour, taste, texture, moisture (hot air oven method). content (direct method), ash density and specific gravity were determined using the methods described by AOAC, (2000), while the odour was determined by moderate heating on a hot plate. Sodium potassium and was using determined flame photometer. nitrogen as crude protein by Kjeldahl method and potassium bromate by the qualitative method as described by AOAC, (2000).

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RESULTS AND DISCUSSIONS Physical Parameters

Table 1 shows the result of physical parameters of bread samples studied.

All the bread samples were white in colour. The colour of these breads depends on the colour of the flour used and the condition of time baking such as and temperature (Pomeranz and Shellenberger, 1971). The colour of the flour could be due to the use of bleaching agent as these changes the colour of the flour (Pomeranz and Shellenberger, 1971). All the bread samples had sweet aroma on heating due to the release of volatile flavouring compounds. All the bread samples had sweet taste. The sweet taste of the samples might be due to the addition of sugar during dough making or the presence of natural sugar in flour.

All the bread samples were soft and consistent in texture except sample B and H that were soft and crumbly.

The pH of the bread samples studied ranged from 5.35 \pm 0.3 to 5.92 \pm 0.5, which shows that the bread samples were slightly acidic. The pH of flour was reported to range from 6.0 to 6.8 (Kirk and Sawyer, 1991). Sample E gave the highest pH value while sample H gave the lowest value. Practically, all foods have pH values lower than 7.0 (Kirk and sawyer, 1991). The pH of bread samples could be due to the addition of bleaching and maturing agents by the millers to produce flour of desired colour and baking characteristics (Kirk and sawyer, 1991).

The density of the bread samples ranged from 0.39 ± 0.2 to 0.68 ± 0.2 while the specific gravity ranged from 0.44 ± 0.2 to 0.78 ± 0.2 respectively. The density of a substance is the measure of its heaviness of the mass of the substance (Wilson and Buffa, 2000). These bread samples were less dense than water due to porous air spaces in bread.

The moisture content of the bread sample ranged from 29.11±4 to 34.56±9% for F and J respectively. The moisture contents do not fall within the standard range of moisture content in bread, which is 10-14% (Ihekoronye and Ngoddy, 1985). The increase in moisture content of the bread samples studied might be due to the quantity of water used in dough mixing or as a result of the presence of bound water, free water in the bread or the period when the sampling was done (Kirk and Sawyer, 1991).

The ash content of the bread samples studied ranged from 1.93 ± 0.3 to $2.73 \pm 0.9\%$ which was higher than ash content of wheat flour of 0.60 to 1.10% (Kamel and stauffer, 1993). The high value means that, the bread samples have high mineral content to those of the wheat flour as reported above which could be due

the addition of ingredients during bread making.

The organic matter content of the samples ranged from $97.23 \pm 0.9\%$ to $98.07 \pm 0.3\%$ in which sample G has the lowest while sample F has the highest. The high organic matter of the bread samples studied could be attributed to the organic matter content of wheat and cassava flour used in for the bread making.

Chemical Parameters.

The chemical elements studied in breads were sodium, potassium, nitrogen as crude protein and potassium bromated.

The potassium content of the samples ranged from 15 ± 4.1 to $25 \pm 7.1\%$ with sample B having the highest value while sample G has the lowest value. Sodium content of the bread samples ranged from 3.05 ± 1.4 to $4.88 \pm 0.8\%$. Sample F has the highest value of sodium content while sample H contains the lowest value. The difference in potassium and sodium content could be due to the type and quantity of ingredients added during bread making.

The crude protein of the bread sample analysed ranged from 10.96 \pm 0.6 to 14.00 \pm 0.9 with the highest value in sample B and sample G having the lowest. The standard of protein in bread is 8-10% according to Ihekoronye and Ngoddy, 1985.

Potassium Bromate.

The analysis conducted revealed that, bread sample A, B, E. and G are bromated free while sample C, F, H, I, and J shows black specks which means that potassium bromated (KBrO₃) is present. The presence of potassium bromated could be attributed due to the addition of potassium bromate (KBrO₃) from the milling factory (millers) to improve the quality of the flour produced (Kirk and Sawyer, 1991), or from the bakers during dough mixing. There was no facility for the quantification test of potassium bromate.

CONCLUSION

The result of this study shows that, sodium potassium and crude protein were present in the bread samples. Potassium and protein crude were dominant among the parameters studied. The study also revealed that, potassium bromated is present in five bread samples which is a source of worry. Hence there is a need for monitoring agencies the to checkmate bread production in Mubi Town of Adamawa State.

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Sample	Texture	pН	Density	Specific	Moisture	Ash content	Organic Matter
			(g/cm^3)	gravity	(%)	(%)	content (%)
А	Soft and consistent	5.83±0.8	0.55±0.2	0.63±0.2	30.78±3	2.53±0.4	97.47±0.4
В	Soft and crumbly	5.69 ± 0.1	0.52 ± 0.2	0.60 ± 0.2	30.20±4	2.53±0.9	97.47±0.9
С	Soft and consistent	5.51±0.2	0.68 ± 0.4	0.78 ± 0.2	32.00±3	2.53±0.8	97.47 ± 0.9
D	Soft and consistent	5.61±0.3	0.51±0.2	0.58±0.2	29.89±1	2.07 ± 1.0	97.93±1.0
E	Soft and consistent	5.92 ± 0.5	0.54 ± 0.2	0.62±0.2	29.89±3	2.06±0.6	97.40±0.6
F	Soft and consistent	5.74 ± 0.4	0.56 ± 0.1	0.67 ± 0.1	29.11±4	1.93±0.3	98.07±0.3
G	Soft and consistent	5.73±0.5	$0.39{\pm}0.2$	0.44 ± 0.2	29.22±2	2.73±0.9	97.23±0.9
Н	Soft and crumbly	5.35±0.3	0.55±0.3	0.67±0.3	30.00±3	2.06±0.7	97.94±0.7
Ι	Soft and consistent	5.60±0.3	0.42 ± 0.1	0.48 ± 0.2	29.33±5	2.60±0.7	97.40±0.7
J	Soft and consistent	5.76±0.4	0.64 ± 0.4	0.73±0.3	34.56±9	2.67±0.2	97.33±0.2

Table 1: Result of Physical Analysis of Bread Studied, June and July, 2012.

All values are mean and standard deviation of three replicate readings in % except pH, density and specific gravity.

The present study deals with only the physicochemical analysis. Some mineral element, trace elements and heavy metal were not determined due to time factor, and lack of equipments such atomic Absorption as Spectrophotometers' lamp for determining other elements. Therefore, further studies should be carried out to ascertain these elements and the quantitative determination potassium of bromate in these samples (breads) studied.

Finally, the Local Government in collaboration with the State Government should implement a policy for the supervision of Bakeries in Mubi town. Also, the National Agency for Food and Drug Administration Control (NAFDAC) should monitor the Bakeries that produce bread with potassium bromated to reduce the of contacting disease. risk NAFDAC and other related bodies especially the federal and state Government should assist in such research work

Sample	Sodium	Potassium	Crude Protein	Potassium Bromate
А	3.60±1.0	18.30±4.7	11.81±0.6	Absent
В	3.60 ± 0.8	25.00±7.1	14.00 ± 0.9	Absent
С	4.65 ± 1.2	18.30 ± 2.7	12.42±0.9	Present
D	3.87±1.7	18.30 ± 4.7	12.69±0.4	Absent
E	3.52 ± 0.4	16.70 ± 4.7	12.42±0.9	Absent
F	4.88 ± 0.8	18.30 ± 4.0	11.56±0.2	Present
G	3.77 ± 1.8	15.00 ± 4.1	10.96±0.6	Absent
Н	3.05 ± 1.4	20.00±0.0	12.13±0.5	Present
Ι	4.20±0.3	19.20±5.9	13.13±1.0	Present
J	3.13±1.4	18.30 ± 4.7	12.40±0.7	Present

Table 2: Result of Chemical Analysis (in %), June and July, 2012.

All values are mean and standard deviation of three replicate readings in % except potassium bromate.

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